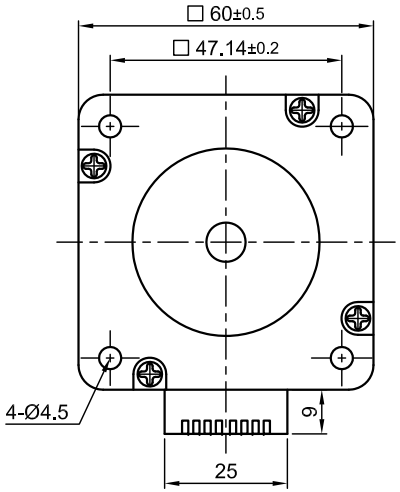
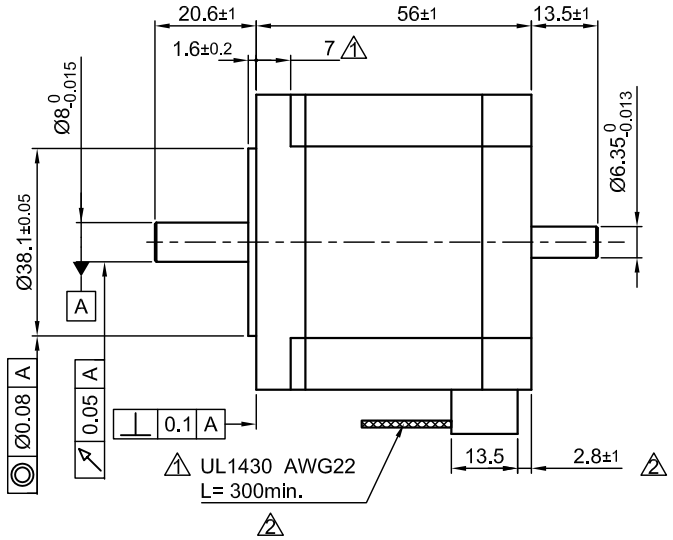
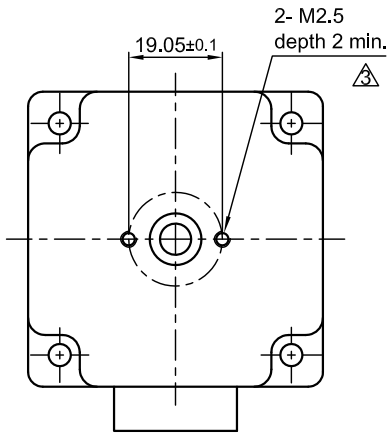
Front view and mounting



Side view



Rear view



SPECIFICATION \ CONNECTION	UNIPOLAR OR BIPOLAR-1 WINDING	BIPOLAR SERIAL	BIPOLAR PARALLEL
VOLTAGE (VDC)	2.4		
AMPS/PHASE	3.0	2.12	4.24
RESISTANCE/PHASE (Ohms)@25°C	0.8±15%	1.6±15%	0.4±15%
INDUCTANCE/PHASE (mH) @1KHz	1.38±20%	5.52±20%	1.38±20%
HOLDING TORQUE (Nm) [lb-in]	1.17 [10.35]	1.66 [14.65]	1.66 [14.65]
DETENT TORQUE (Nm) [lb-in]	0.035 [0.311]		
STEP ANGLE (°)	1.8		
STEP ACCURACY (NON-ACCUM)	±5%		
ROTOR INERTIA (Kg-m²) [lb-in²]	4.0×10^{-5} [0.154]		
WEIGHT (Kg) [lb]	0.77 [1.7]		

TEMPERATURE RISE: MAX.80°C (MOTOR STANDSTILL; FOR 2 PHASE ENERGIZED)

AMBIENT TEMPERATURE -10°~ 50°C [14°F ~ 122°F]

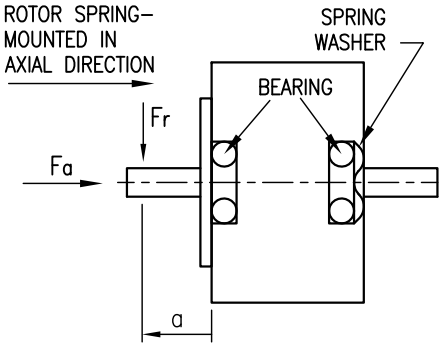
INSULATION RESISTANCE 100 MOhm (UNDER NORMAL TEMPERATURE AND HUMIDITY)

INSULATION CLASS B 130° [266°F]

DIELECTRIC STRENGTH 500VAC FOR 1 MIN. (BETWEEN THE MOTOR COILS AND THE MOTOR CASE)

AMBIENT HUMIDITY MAX. 85% (NO CONDENSATION)

PERMISSIBLE RADIAL+AXIAL FORCE



AXIAL-FORCE Fa (N)	Fa=14			
DISTANCE a (mm)	5	10	15	20
RADIAL-FORCE Fr (N)	163	112	85	63

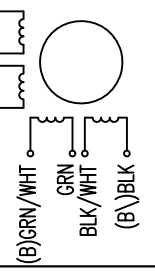
	AXIAL	RADIAL
SHAFT PLAY (mm)	0.075	0.025
AT LOAD MAX: (N)	10	5.0

TYPE OF CONNECTION (EXTERN)				MOTOR	
UNIPOLAR	BIPOLAR 1WINDING	BIPOLAR SERIAL	BIPOLAR PARALLEL	LEADS	WINDING
A	A	A	A	BLU/WHT	A
COM				BLU	
A\		A\	A\	RED/WHT	A\
B	B	B	B	RED	
COM				GRN/WHT	B
B\		B\	B\	GRN	
				BLK/WHT	B\
				BLK	

FULL STEP 2 PHASE-Ex.,
WHEN FACING MOUNTING END (X)

STEP	A	B	A\	B\	
1	+	+	-	-	CCW ↑
2	-	+	+	-	
3	-	-	+	+	
4	+	-	-	+	CW ↓

WIRING DIAGRAM



REV	DESCRIPTION	DATE	DRN
3	change tolerance	08.11.16	A.S.
2	change tol. cable/rework draw	09.03.16	A.S.
1	LENGTH+UL NO.	06.08.09	J.W.

Nanotec® PLUG & DRIVE

Surface specification DIN ISO 1302	General tolerances DIN ISO 2768- cH	Work piece edge DIN ISO 13715

APVD	S.Ha.	16.01.07
CHKD		
DRN	J.W.	13.07.06
SIGNATURE		DATE

STEPPING MOTOR

DWG.NO

ST6018M3008-B