



杰美康机电
JUST MOTION CONTROL

iHSS86-XX

**Integrated stepper servo
motor**

User Manual

Shenzhen **Just Motion Control** Electro-mechanics Co., Ltd

TEL:+86-0755-26509689

FAX:+86-0755-26509289

www.jmc-motion.com

Email:info@jmc-motion.com

Address: Floor2, Building A, Hongwei Industrial Zone No.6,
Liuxian 3rd Road, Shenzhen. China

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Preface

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10.4 After input pulse signal but the motor not running **Fehler!**

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1. Overview

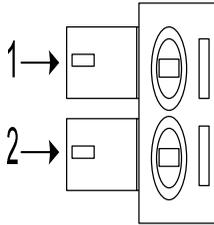
The iHSS86-XX Integrate Stepper Servo Motor is merged the stepper servo driver and motor together. This motor system integrates the servo control technology into the digital stepper drive perfectly. And this product adopts an optical encoder with high speed position sampling feedback of $50 \mu\text{s}$, once the position deviation appears, it will be fixed immediately. This product is compatible the advantages of the stepper drive and the servo drive, such as lower heat, less vibration, fast acceleration, and so on.

2. Features

- ◆ Integrated compact size for saving mounting space
- ◆ Without losing step, High accuracy in positioning
- ◆ 100% rated output torque
- ◆ Variable current control technology, High current efficiency
- ◆ Small vibration, Smooth and reliable moving at low speed
- ◆ Accelerate and decelerate control inside, Great improvement in smoothness of starting or stopping the motor
- ◆ User-defined micro steps
- ◆ No adjustment in general applications
- ◆ Over current, over voltage and over position error protection
- ◆ Green light means running while red light means protection or off line

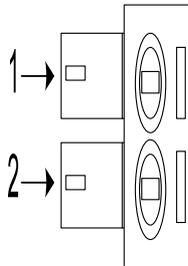
3. Ports Introduction

3.1 ALM and PED signal output port



Symbol	Name	Instruction
ALM-	Alarm output -	
ALM+	Alarm output +	
PED-	Arrive position output-	
PED+	Arrive position output+	

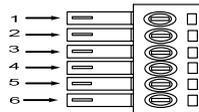
3.2 Control Signal Input Ports



Symbol	Name	Instruction
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ENA-	Enable signal-	Compatible with 5V or 24V
ENA+	Enable signal+	
DIR-	Direction input-	Compatible with 5V or 24V
DIR+	Direction input+	
PUL-	Pulse input -	Compatible with 5V or 24V
PUL+	Pulse input+	

3.3 Power Interface Ports



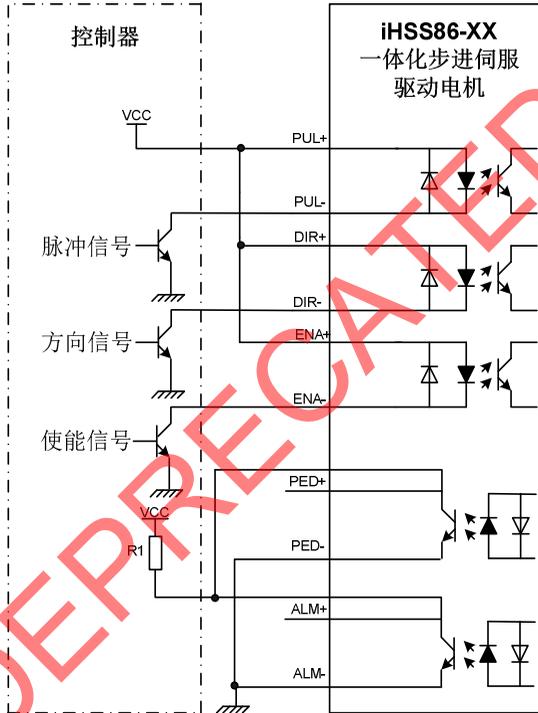
Mark	Symbol	Name	Instruction
Power input end	VCC	Power+	24-80VDC
	GND	Power-	

4、 Technological Index

Input voltage		24~80VDC
Continuous current		6A 20KHz PWM
Max frequency		200K
Default communicate frequency		57.6Kbps
Protect		Over current peak value $10A \pm 10\%$ Over voltage value 100VDC The over position error range can be set through the HISU
Working environment	Environment	Avoid dust, oil fog and corrosive gases
	Operating Temperature	0~70°C
	Storage temperature	-20°C ~+80°C
	Humidity	40~90%RH
	Cooling method	Natural cooling or forced air cooling

5、Connections to Control Signal

5.1 Control signal Single terminal common anode wiring

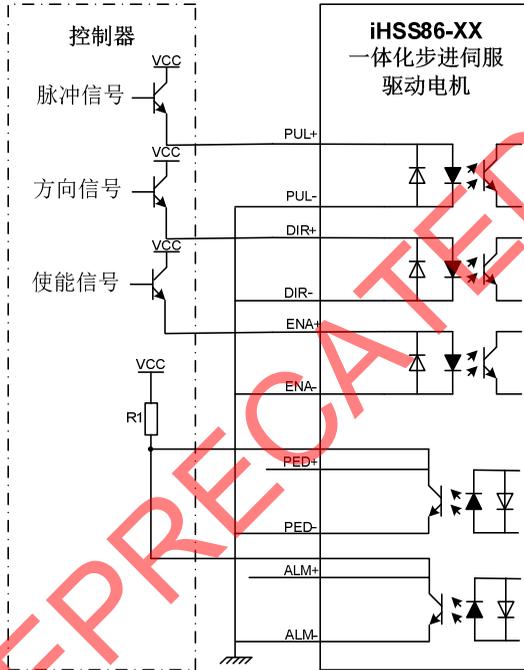


Note:

VCC is compatible with 5V or 24V;

R(3~5K) must be connected to control signal terminal

5.2 Connections to Common Cathode

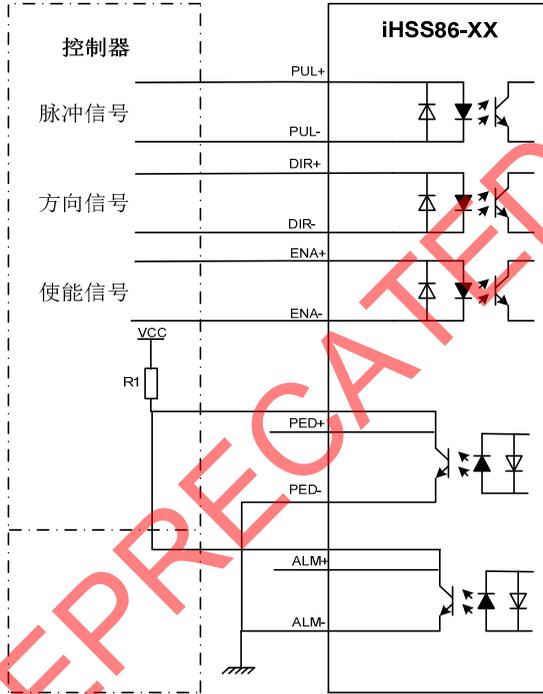


Remark:

VCC is compatible with 5V or 24V;

R(3~5K) must be connected to control signal terminal

5.3 Connections to Differential Signal

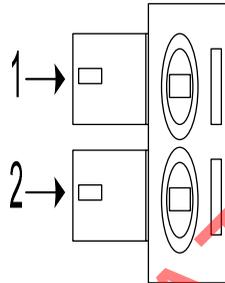


Remark:

VCC is compatible with 5V or 24V;

R(3~5K) must be connected to control signal terminal

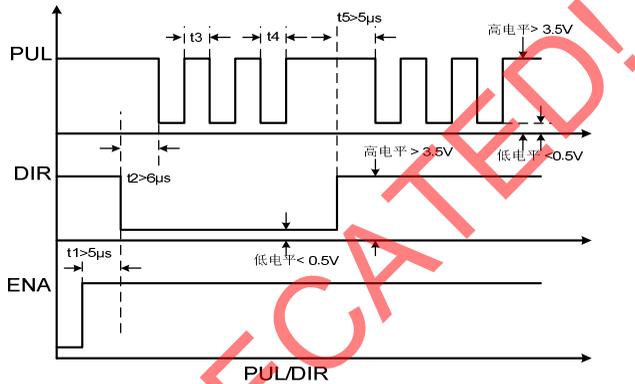
5.4 232 Connections to 232 Serial Communication Interface



Definition	Instruction
NC	Hang
RX	Receiver
GND	Power -
TX	Transmitter
VCC	Power+

5.5 Sequence Chart of Control Signals

In order to avoid some fault operations and deviations, PUL, DIR and ENA should abide by some rules, shown as following diagram:



Remark:

- t_1 : ENA must be ahead of DIR by at least $5\mu s$. Usually, ENA+ and ENA- are NC (not connected).
- t_2 : DIR must be ahead of PUL active edge by $6\mu s$ to ensure correct direction;
- t_3 : Pulse width not less than $2.5\mu s$;
- t_4 : Low level width not less than $2.5\mu s$.

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6、 DIP Switch Setting

6.1 Micro steps Setting

The micro steps setting is in the following table, while SW1、SW2、SW3、SW4 are all on, the internal default micro steps inside is activate, this ratio can be setting through the HISU

Dial switch	SW1	SW2	SW3	SW4
Micro steps				
Default	on	on	on	on
800	off	on	on	on
1600	on	off	on	on
3200	off	off	on	on
6400	on	on	off	on
12800	off	on	off	on
25600	on	off	off	on
51200	off	off	off	on
1000	on	on	on	off
2000	off	on	on	off
4000	on	off	on	off
5000	off	off	on	off
8000	on	on	off	off
10000	off	on	off	off
20000	on	off	off	off
40000	off	off	off	off

6.2 Running Direction Setting

SW5 is used for setting the activate edge of the input signal, “off” means the activate edge is the rising edge, while “on” is the falling edge

SW5	Off	on
	Single pulse mode	Double pulse mode

6.3 Motor rotation direction setting

When SW6 switches between off and on,it can change the rotation direction of the motor.off=CCW, on=CW.

SW6	Off	on
	CCW	CW

6.4 Pulse Interference Filter Settings

When the SW7 change between off or on ,the degree of pulse filtering will be changed . The maximum pulse frequency can pass in “off” state is 200K, and the maximum pulse frequency can pass in “on“state is 100K. In addition, other pulse filtering levels in the on state can be set by P22 parameters. (Note: When the P22 parameter is set, the SW7 dialing code needs to be in on state.)

SW7	Off	on
	The max pulse frequency 200K	The max pulse frequency 100K

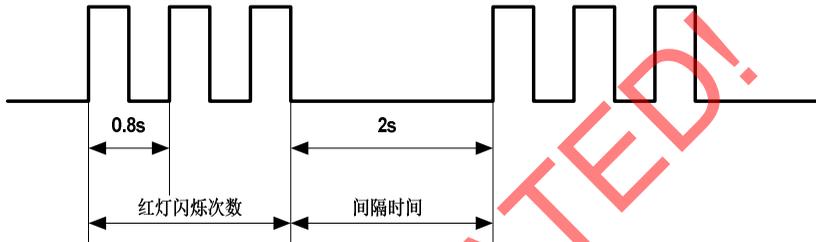
6.5 Instruction smoothing setup

The SW8 set instructions smooth, the off state instruction smooth is turn off while it turns off when in “on “ state. In addition, the level of instruction smoothing can be set by the P19 parameter(Note: When the P19 parameter is set, the SW8 dialing code is required in the on state.)

SW8	Off	on
	Turn off the instruction smooth	Turn on the instruction smooth

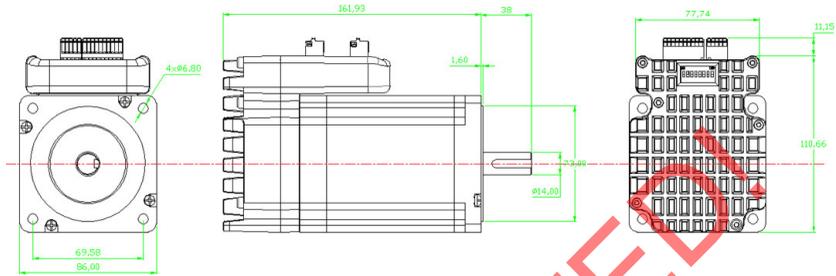
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7、 Faults alarm and LED flicker frequency



Flicker frequency	Description of the fault
1	Over current of the driver
2	Voltage reference error in the drive
3	Parameters upload error in the drive
4	Error occurs when the input voltage exceeds the drive' s voltage limit.
5	Error occurs when the actual position following error exceeds the limit which is set by the position error limit

8、 Installation Dimensions



9、 Parameter Setting

The parameter setting method of IHSS86-XX drive is to use a HISU adjuster through the 232 serial communication ports, only in this way can set the parameters we want. There is a set of best default parameters to the corresponding motor which are carefully adjusted by our engineers, users only need refer to the following table, specific condition and set the correct parameters

Actual value = Set value × the corresponding dimension

Mod e	Name	Range	Dimensi on	Drive Restart	Default Value
P1	Current loop Kp	0—4000	1	NO	1000

P2	Current loop Ki	0—1000	1	NO	100
P3	Damping coefficient	0—500	1	NO	30
P4	Position loop kp	0—3000	1	NO	2000
P5	Position loop Ki	0—1000	1	NO	200
P6	Speed loop Kp	0—3000	1	NO	300
P7	Speed loop ki	0—1000	1	NO	1000
P8	Open loop current	0—40	0.1	N	30
P9	Close loop current	0—30	0.1	N	30
P10	Alarm level	0—1	1	N	1
P11	Reserved	Keep	Keep	Keep	Keep
P12	Reserved	Keep	Keep	Keep	Keep
P13	Enable level	0—1	1	N	0
P14	Stop lock enable	0—1	1	N	1
P15	Encoder line choose	0—1	1	Yes	0
P16	Position error limit	0—3000	10	N	400

P17	Reserved	Keep	Keep	Keep	Keep
P18	Reserved	Keep	Keep	Keep	Keep
P19	Instruction smoothing	0—10	0	No	2
P20	User-defined subdivision	4—1000	50	yes	8
P21	Reserve	Keep	Keep	Keep	Keep
P22	Pulse filter	0—1000	1	Yes	0
P23	Enable lock	0—1	1	NO	0
P24	Discharge response threshold	0—1000	0.01	Yes	120
P25	Open and close loop superposition ratio	0—40	1	NO	30
P26	In place output threshold	0—500	1	NO	10
P27	Close loop/Open loop choose	0—1	1	NO	1
P28	Reserve	Keep	Keep	Keep	Keep
P29	Reserve	Keep	Keep	Keep	Keep
P30	Phase Loss Function Selection	0—1	1	Yes	0

There are 35 parameters that can be adjusted for this driver:

Parameters P1, P2, P3, P4, P5, P6, P7 are used for setting current ring,

system damping coefficient, speed ring, and position ring respectively. Parameters P8 and P9 are used to set the open-loop control current and closed-loop control current respectively. (actual current = open-loop current + closed-loop current)

The parameter P10 is used for the alarm output level selection, and parameter 1 represents the normal working time coupling output transistor cut-off; Drive alarm time coupling output triode pilot. And vice versa.

Parameter P11, Keep

Parameter P12, Keep

The parameter P13 is used to select the level of the energy signal. Generally, 0 is selected, and the low level energy is used, that is, there is no need for external energy to input the signal. And vice versa.

Parameter P14, select the in-position output level, 1 indicates that the drive satisfies the in-place condition time coupling output transistor cut-off; Unsatisfied in place condition time coupling output triode pilot. And vice versa.

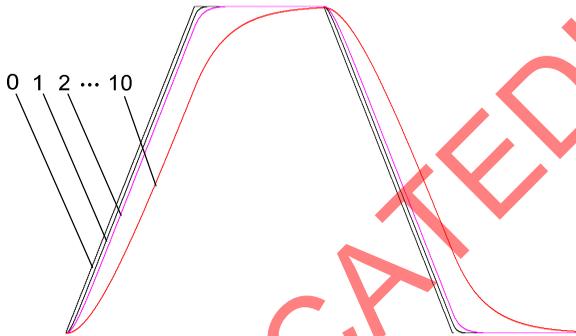
Parameter P15, the number of lines selected for the encoder, 0 for 1000 lines, 1 for 2500 lines.

Parameter P16, setting the threshold for position difference. (Actual value = set value * 10)

Parameter P17, retained.

Parameter P18, retained.

Parameter P19, instruction smooth coefficient. (Note: This parameter modification only works when the SW8 instruction is smoothly dialled to the on position.)



Parameter P20, subdivision dialing to the full on file, can enable user-defined subdivision, subdivision value = $P20 * 50$.

Parameter P21, retained.

The parameter P22, the pulse filter parameter, the larger the value of this parameter, the higher the corresponding filtering degree. P22 is 12 o'clock and the pulse frequency is above 200K. When P22 is 33, the pulse frequency is more than 100K and will be filtered out. (Note: This

parameter modification only works when the SW7 instruction is smoothly dialled to the on position.))

Parameter P23, drive enable energy lock, this parameter is 0, given the enable signal, the motor does not lock axis, drive does not count external pulses. This parameter is 1, given the energy signal after the motor locking axis, the drive does not count external pulses.

Parameter P24, shutdown response threshold, used to control motor response during downtime.

Parameter P26, in place output threshold, used to set the sensitivity of the in place output signal.

Parameter P27, open closed-loop selection, 1: closed-loop mode; 0: Open loop mode. This function can be used to select a single machine working mode, default 1, closed-loop mode.

Parameter P30, phase deficiency detection, 1: open phase deficit

detection; 0: Turn off phase defect detection. Default closed phase

missing detection

10.Frequently Asked Questions and Fault Handling

10.1 Power supply light is not on

Please check the power line for input power failure. Is the voltage too low?

10.2 When power on,the red light alarm

Check whether the motor feedback signal line and the motor power supply phase line are connected

Whether the input voltage of the servo drive is too high or too low

10.3 Turn the red light alarm at a small angle

Whether the pulse input speed is greater than the rated speed of the motor.

Is the motor blocked?

10.4 Do not rotate after pulse input

Reliability of wiring at the pulse input end of a stepper servo drive

Is the input mode in the configuration of the stepping servo drive system

the input mode associated with the pulse input.

Whether the enable of motor is released.